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# A user friendly solution

Our standard Novoform is manufactured in Gainsborough, Lincolnshire using 4mm cross wires at 150mm centres on 3mm line wires at 75mm centres. Designed, tested and proven to suit foundations containing reinforcement of various depths.

Our mesh is produced from bright drawn mild steel, manufactured to BS4482. The mesh is electronically welded at every intersection.

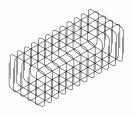
The wire is tested in accordance with BS4482. Welded intersections are tested in accordance with BS4483 Section 13.2., with dimensional checks being performed and recorded during production to comply with BS EN ISO 9001:2000.

### **Pile Cap or Base Assembly** - Step by step guide

Fixing the pile caps and beams this way allows easy access to fix continuity bars through one side of the cap or base.

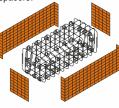
## Position pile cap cage to line

and level.



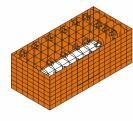
Piles to be cut down and area blinded if necessary.

9 Using the Novoform schedule sent with the load, identify the marked units for the cap and base and place against the spacers.



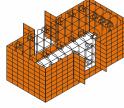
All Novoform units marked as schedule, for simple and rapid assembly.

Θ Mark the beam outline on the side of the cap or base assembly, as drawn, ready to form openings for beams.

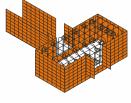


Use straight edge and marker beam units fit inside 'doors'.

0 Cut down centre line and across soffit line of beam. Form 'inverted T' fold out 'doors', ready to accept the Novoform beam units.



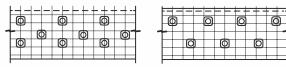
G Select preformed Novoform beam units and place inside the prepared open 'doors'. No taping or tying of joints is required.



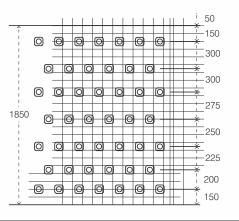
Leave top wire intact and cut alternative wires at 'door' hinge allow additional 25mm width so point. This helps to give a tight bend and makes the folding easier. The 'doors' act as the grout seal. Spacers may be removed at door openings.

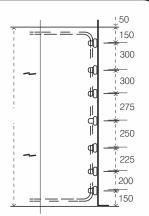
### Typical Spacer Arrangement

Will vary by depth of cap/base and ground conditions. Spacer centres to be adjusted as required to maintain specified concrete cover. Spacers to be staggered, as shown where practical



Novoform recommendation: Maximum Novoform spacer centres 450mm. Spacers supplied in bags of 200. Sizes available are 40/50 and 65/75.





### **Panel Sizes**

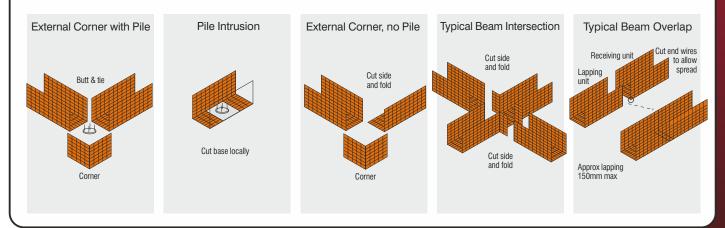
All panels are 2400mm long, and are available in the following depths:





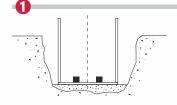
### **Typical "U" Section Beam Connections**

Will vary by depth of foundation and width of base and ground conditions. Spacer centres to be adjusted as required to maintain specified concrete cover. Spacers to be staggered, as shown where practical.

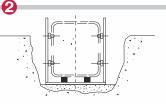


### **U** Section Beam Installation

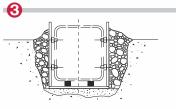
Recommended construction sequence for r.c. ground beams.



Place U section Novoform beam and place spacers in base as necessary.



Insert beam rebar cage to line and level with fixed Novoform plastic side spacers to reinforce cage.



Place loose backfill within 50mm of finished concrete level. Keep foot traffic and vehicles well clear of foundations under construction.

#### Semi-Rigid Ducting

Manufactured with a spring steel wire helix covered with a PVC wear strip and each length is complete with a coupling and, hooks for suspension and ension wire.



#### **Flatlay Ducting**

Manufactured in flame retardant, anti-static and heavy-duty reinforced PVC material. Other materials pecifications are available on uest.



#### **Filament Wound GRP**

We have a large selection of round and oval filament winding mandrels and manufacture GRP tubes, pipes and ducting in sizes and lengths ranging from NB25 to NB1600 diameter in henolic, polyester and epoxy resins for a variety of ications including biogas shafts, ventilation

Our fiberglass ducting is made by combining fibreglass with phenolic resin and catalyst, resulting in a product that is both acid resistant and inherently flame resistant. The filament winding process gives this ducting a high tensile strength and is suitable for both positive and negative high pressure applications.

#### Fans, Silencers & Filters

Naylor Technical Solutions work closely together with world leading fan manufacturer Korfmann and dust filter experts CFT to offer the complete ventilation package for your mining and tunnelling needs.

Let us know where you need air and let Naylor Technical Solutions do the



#### **Electronics (Safety Solutions)**

Naylor Technical Solutions supplies mining and tunnelling solutions from our group partners that keep personnel and plant safe, with products ranging from nomaintenance gas detectors to full underground monitoring and control systems. Our robust, reliable and cost-effective solutions are widely used in underground environments, with safety being our number one concern.

Naylor Industries plc more than 130 years of production and supply to the Construction Industry Vitrified clay pipe systems for trench and trenchless installation

Thermachem - Chemical Drainage and Industrial Ceramics

Band-Seal couplings for the repair of and connections into existing pipelines

- Plastic Land Drainage, Twinwall Ducting Systems and Access Boxes
- Vorkshire Flowerpots, a range of frostproof plant pots



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